

AGED 10 years

OAK Double Barreled: American and French Oak

FINISH Toasted French oak ex Malbec wine cask; 225 liter (Tapiz Black Tears)

ORIGIN Kentucky

MASH BILL 75% Corn, 15% Rye, 10% Malted Barley

FERMENTATION Stainless Steel

DISTILLATION Column Still

BOTTLING By Hand

ALCOHOL 65.5% ABV, 131 **Barrel Proof**

PRODUCTION 20 barrels/670 6-packs

RELEASE 001

UPC 852282002667

ELLIOTT BROTHERS

HERITAGE OF ADVENTURE

STORY: Elliott Brothers was built on family legacy, military service, and an entreprenueral heritage of adventure. It honors current generation Matt Hedges' great uncles, who fought in different theaters in World War II. Matt remembers them talking at family reunions (while sipping bourbon of course) about how by some miracle, two of them ran into each other in Europe in the middle of the war. By an even greater miracle, they somehow got their hands on a bottle of bourbon to celebrate. We created Elliott Brothers Reserve Bourbon to honor these Brothers' legacy, while at the same time reflecting the current generation's life in Argentina, where for the past 20 years Vino del Sol has been a leader in Argentine Malbec wine. Our first limited edition Elliott Brothers-just 20 barrels to celebrate our 20th anniversary- is a 10 year old Kentucky bourbon aged an additional 4 months in Tapiz Malbec Black Tears Barrels. This creates what we are sure you will find as one of the most unique, and tasty, bourbons ever produced.

TERROIR: Elliott Brothers is unique in that it embodies a **Three Continent Terroir**: the 10 year bourbon comes from **Kentucky**, to reflect the Elliott Family Southern Heritage. The finishing oak casks come from France to reflect the Elliott Brothers reunion in World War II. And the casks originally held Black Tears Malbec from **Mendoza**, to reflect the current generation's life in Argentina.

TASTING NOTES: Red mahogany color tinted by the Malbec, with aromas and flavors of caramel, honey, molasses, dark fruit and leather fade into rich baking spice with hints of Malbec wine. This expression is surprisingly approachable for 131 proof.

TAPIZ BLACK TEARS: Our Elliott Brothers Reserve Bourbon was finished in Tapiz Malbec Black Tears barrels. Black Tears has been ranked multiple times as the best Malbec in the world, and is known for its intense flavor concentration of dark forest fruits. Hints of these flavors are carried into Elliott Brothers Reserve Bourbon.

LABEL NOTES: The color of the label is dark purple, which comes from the Elliott family's tartan color as well as the famous color of Malbec wine. The Andes mountains represent the Mendoza vineyards from where the Malbec hails. "Fortiter Et Recte" is the Elliott family motto meaning "Boldy and Rightly."

HOW TO PURCHASE: Please contact your VDS Sales Manager. We will be selling the Bourbons as Barrel Selections. Bottle SRP \$150.







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